



Dart Hawkesbury
1270 Aberdeen St
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Canada

Tel (613) 632-5200

Rush

SK145-0114-02
Job Sheet 167610



Part No: SK145-0114-02

Job Qty: 2 ea

Part Name: Hook Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/3/17

Job Tracking No:

Due Date: 12/8/17

Created By: Victoria Michaud-Febrille

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		12/7/17	0.00	0.00	Start Up Large Fab1		
110	Large Fab	2 pcs		12/7/17	0.00	2.71	Large Fab 1		<i>17-12-12/17</i>
120	QC	2 pcs		12/7/17	0.00	0.00	QC9		<i>PD 17-12-4</i>
130	QC	2 pcs		12/7/17	0.00	0.00	QC5		<i>PD 17-12-4</i>
140	Powdercoat	2 pcs		12/7/17	0.00	0.12	Powdercoat8		<i>BR 17-12-21</i>
150	QC	2 pcs		12/7/17	0.00	0.00	QC3		<i>SP</i>
160	Small Fab	2 pcs		12/8/17	0.00	0.76	Small Fab		<i>FF DAS 38</i>
170	QC	2 pcs		12/8/17	0.00	0.00	QC5		<i>38</i>
180	Packaging	2 pcs		12/8/17	0.00	0.00	Packaging3		<i>9-88</i>
190	QC21-SA	2 Ea		12/8/17	0.00	0.00	QC21		<i>DEC 0 5 2017</i>

Part Op 110 - CHAMFER V-GROOVE BEFORE WELDING AS PER DWG

Descriptions: **140** - ***MASK TOP SURFACE PRIOR TO POWDERCOAT*** START TIME: *1:10* OVEN TEMPERATURE: *320°* FINISH TIME: *1:40* *M 11/6/324*

160 - SCUFF THE BOTTOM OF ITEM 26 AND THE TOP OF ITEM 02 PRIOR TO ADHERING THEM TOGETHER (NOTE 8) BOND ITEM 26 TO ITEM 02 ACCORDANCE TO NOTE 9 AS PER DWG USE 495 ADHESIVE

B: _____

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	SK145-0114-24	2	0	0	0
	SK145-0114-25	2	0	0	0
	SK145-0114-26	2	5	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S016373



Hook Weldment

PART NO:
Revision:
Operation:
Change No:

SK145-0114-02

Start up Operation

Mfg Date: 12/01/17
Job No: 167610

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